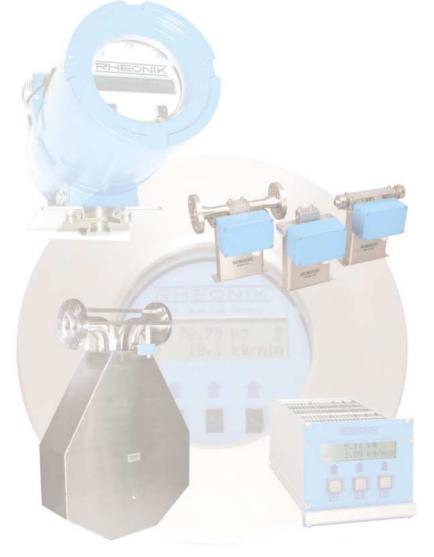


## The World's Largest Range of Mass Flowmeters





## RHEONIK

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#### **General Introduction**

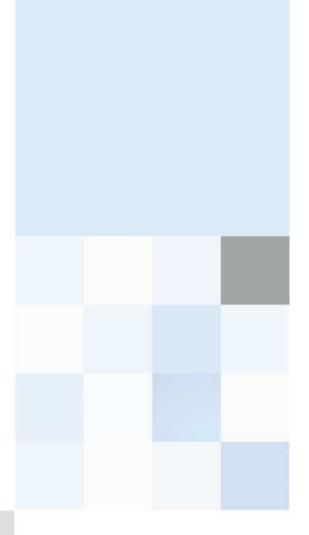
Rheonik Messgeräte GmbH has more than twenty years of experience in the field of Coriolis Mass Flowmeter design and development.

Beginning in 1984, Karl Küppers began the design of a mass flowmeter based upon the Coriolis effect that later became the patented Omega tube Coriolis Mass Flowmeter manufactured by Rheonik today.

After the exhaustive testing of many different designs, the Omega tube meter with torsion rods and mass bars was granted a patent based upon its unique operation and construction feature. Compared to other meter designs, the Rheonik Omega tube design offers outstanding performance and mechanical reliability.

Rheonik was founded in 1986 by Mr. Küppers to commercially produce the Rheonik Mass Flowmeter range. Based initially in the town of Maisach near Munich, the company grew quickly due to the widespread success of the Rheonik design in the field. To accommodate increased demand, Rheonik Messgeräte GmbH relocated to a modern facility in Odelzhausen with increased production and office space.

Today, Rheonik manufactures the largest range of Coriolis mass flowmeters in the world for customers in more than 30 countries. With more than twenty years experience in the field, Rheonik Messgeräte GmbH is one of the world leaders of Coriolis Mass Flowmeter development and manufacture.





Rheonik Messgeräte GmbH, Germany

The Coriolis effect was discovered by physicist Gustave Gaspard Coriolis during the 1830's, and is described as "the inertial force exerted on an object as a result of movement relative to a rotating frame of reference." This science has been applied to many technologies: hydraulics, machine performance, missiles, ergonomics, ocean and atmospheric circulation and, of course, mass flow metering.

The use of the Coriolis effect as a technique for liquid and gas mass flow measurement was firmly established over 20 years ago. Since then, a number of different designs have been produced. With the tremendous electronic signal processing technology advances that have been made, Coriolis mass flowmeters have become highly accurate and reliable instruments. Rheonik remain at the forefront of this technology and now produce the world's largest and most comprehensive range of meters. Only the Rheonik range has all of the following features:-

- Liquid, sludge and gas measurement capability
- Models to measure flow rates from as low as 0.03 kg/h up to 1,500,000 kg/h (0.07 lb/h to 3,300,000 lb/h)
- Sizes up to 12" / DN300
- Pressure ratings up to 900bar / 13,050psig
- Temperature ratings from -255°C to +400°C / -425°F to +750°F
- Fiscal/custody transfer approvals (OIML R117 / NTEP)
- ATEX and CSA hazardous area approvals covering most of the world
- Extreme resistance to gas bubbles entrained in the process stream when compared to conventional Coriolis meters
- Unaffected by viscosity, density or pressure changes
- Multifunction measurement capability includes density and temperature
- Available with stainless steel, hastelloy, monel and tantalum wetted materials as standard. Other materials on request



Coriolis in action at an olive oil canning factory

At the factory and in regional offices, Rheonik maintains a team of expert application and service engineers, offering best fit technology identification and specification all the way through to on-site commissioning and in-depth application troubleshooting and resolution. A factory trained sales and service network provides local service and support worldwide.

HEON

The Rheonik range with its unique Omega tube design allows the most challenging mass flow metering applications to be solved. The Omega tube has a torsional oscillation movement rather than the bending motion associated with other, more conventional Coriolis meter designs. The unique mechanical arrangement of the Omega tube meter allows the use of tubing with heavier wall thickness giving higher pressure ratings, combating abrasion and erosion and eliminating the requirement for the secondary pressure containment found with conventional designs.

> Highly accurate truck filling station with RHM 60 FNT for custody transfer





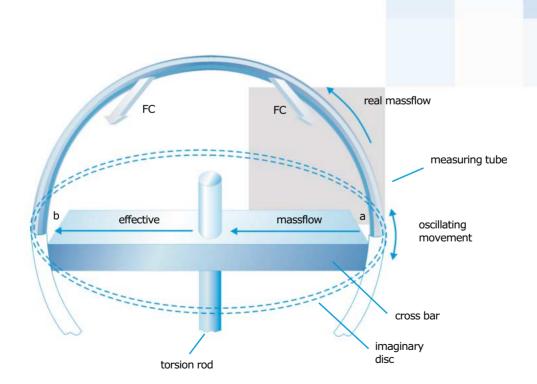
The flexibility of the Rheonik range in terms of applicability and accuracy is due to the patented mechanical arrangement of each meter. Each flowmeter has two measuring tubes parallel to one another and formed into the unique Omega shape, oscillating in opposing directions.

The oscillating system is driven with two high mass cross bars mounted on vertical torsion rods:-

- i) The high mass cross bars stabilize the torsional movement, either eliminating or greatly reducing interference from external vibration and providing continued, reliable operation with the presence of oscillation dampening factors such as entrained gas bubbles or non-homogeneity in the process stream.
- The torsion rods minimize stress on the tubing, guide tube movement and help "energize" the torsional motion.

This rugged mechanical arrangement is energy conserving and requires very little power input (typically less than 300mW) to maintain oscillation amplitude. The design provides for an exceptionally well balanced mechanism that approaches perpetual motion once energized, with a natural frequency that is tuned by the mass of the cross bars and the elasticity of the torsion rods. Amplitude is controlled by a pair of electromagnetic coils mounted at each side of the Omega tubes. The whole mechanism is symmetrical, ensuring that internal acceleration forces from the measured process are counterbalanced. Whenever mass (either liquid or gas) flows through the oscillating Omega shaped tubes, a Coriolis force is generated, causing a "bending" or "deflection" in the top of the tubes. This deflection is sensed as a phase shift between two electronic pick ups mounted on the tubes. The degree of phase shift is directly proportional to the mass flowing within the tubes.

This can perhaps be better understood by imagining that the oscillation of the meter measuring tubes (the upper semi-circle of the Omega tubes) is taking place on an imaginary disc with points "a" and "b" on the circumference of the disc. Process material, starting at point "a" and moving across the imaginary disc to point "b" (the path of "effective massflow") will pass through a range of differing velocities along the way. The Coriolis force ("FC") generated from the oscillations of the disc and the effective mass flow vector is perpendicular to the movement of the mass across the disc and is proportional to the mass flow. In the meter, this force causes the deflection that is sensed by the two pick-up coils.





The Omega tube Coriolis meter is one of the most versatile meters available on the market today. The Rheonik range contains the widest variety of sizes, optimized to give accurate and reliable performance without compromise and addressing requirements from extremely low flows of 0.001kg/min / 0.002 lb/ min to 25,000 kg/min / 55,100 lb/min at the upper end.

The robust mechanical design of the Omega tube meter lends itself to extreme applications other meter designs cannot be used in. Rheonik meters can be used for processes with temperatures as low as -255°C / -425°F, as high as 400°C / 750°F and with pressure requirements up to 900 bar / 13,050 psig. All meters are available for use in hazardous areas, certified to EEx ia IIC/EEx de IIC or Class 1, Div 1, Gr. ABCD and many can be supplied with globally recognized approvals for custody transfer applications. Wetted parts can be manufactured from exotic materials, including Hastelloy and Tantalum for processes that have specific material compatibility requirements.



fig. I



fig. 3

Unlike conventional Coriolis designs, Rheonik meters can be made with thick wall tubing to address concerns of wear and failure in abrasive or corroding applications. The pressure ratings of Omega tube meters are consequently much higher, removing the requirement of secondary containment pressure housings commonplace in other Coriolis meters.

Rheonik meters are universally applicable to hundreds of different process measurements in many different industries:

- Liquid oxygen flow metering (fig. 1)
- Pilot plant (fig. 2)
- High pressure  $CO_2 / O_2 / N_2 / H_2$
- First liquid hydrogen filling station
- Asphalt blending station (bitumen at 363°C / 685°F)
- High accuracy filling station custody transfer (fig. 3)
- HCL metering using large Tantalum meters (fig. 4)
- High temperature metering solutions (fig. 5)



fig. 2



fig. 4



fig. 5



All Rheonik Coriolis mass flow meters are manufactured to strictly controlled procedures and quality standards.

Vacuum brazing is used for the final assembly of Rheonik Omega tube meters. Each meter is closely inspected to ensure all joints are sound and defect free. Meters with removable cases are sealed with an O-ring, creating an IP65 / NEMA 4X joint preventing the ingress of foreign material into the housing. Process connections can be either a removable manifold style or welded directly to the Omega form tubing to create a truly sealless meter, ideal for processes with hazardous materials.

The pick-up coils and drive coils installed in the meter are constructed of polyimide insulated wire encapsulated in epoxy resin. High temperature versions have ceramic insulated wiring. Depending upon the size of the meter, up to four PT-100 temperature sensors are installed in the meter for temperature compensation.

There are three main parts to Rheonik's patented Omega tube meter, each of which has a distinct function. When added together, they ensure that the meter produces accurate and repeatable results (see facing page for additional details):-



#### **Omega Form**

- Design permits increased tube wall thickness
- Active measurement section is entire top half of omega tube and totally decoupled from the process piping
- No deformation of half round measurement section with changing pressure gives repeatable measurement
- Requirement for secondary pressure containment eliminated!

#### Patented Torsion Rod

- Helps energize torsion oscillation
- Guides tube movement
- Minimizes stress
- Produces large oscillation amplitudes and extremely good signal to noise ratio for best accuracies at low flow conditions

box

Pickup coils

Tube loops

Drive coils

Mass bar

Torsion rod

Electrical junction





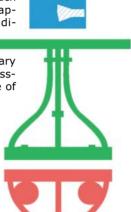


#### **Process connection block**

Only Rheonik sensors can be supplied with a detachable process connection block that is independent from the rest of the sensor. The block allows for meters to be supplied with a wide range of process connections and possibilities, allowing adaptation to existing pipe. This adaptability is just one more innovation found in the Rheonik range. The process connection blocks are available in two configurations, one for parallel connection of the measuring tubes and one for serial connection. These two

variants double the measurement range capability of each meter size and increase applicability to process conditions. The serial con-

figuration is ideal for very low flow rates, sanitary applications and for processes where there is a chance of blockage.



#### Omega Form Advantages

#### **Increased Wall Thickness**

The unique torsional drive movement of the Omega tube design allows the Rheonik range to have the thickest tube walls of any Coriolis principle meter currently available. This is advantageous in high pressure applications and where corrosion or the effects of abrasion are a cause for concern. The rotary oscillation motion eliminates the bending forces created by other designs; it is these bending forces that are the limiting factor on the wall thickness of conventional Coriolis meter designs. There is no requirement for secondary pressure containment housings on Rheonik meters as internal tubing has a wall thickness at least equal to that of the connected pipework. The thicker wall tubes make the meter piping impervious to changing pressure conditions giving the best possible stability of measurement in dynamic conditions.

#### **Large Active Measurement Section**

The entire top half of the omega tube is used for measurement, resulting in relatively large movement of the measurement plane and high signal amplitudes that give unrivaled sensitivity. Careful design has ensured that the active measurement section is located away from the meter process connections where

#### **Process Feed Tubes**

After process material has entered the meter through the connection block, it enters the Omega form and flows through the process feed tubes. This part of the sensor is designed to condition the flow from the connection block into the measuring tubes above the high mass cross bars. Oscillation movement is spread across the tubes in a torsional moment, minimizing stress and ensuring maximum sensor stability.

#### **Measuring Tubes**

Only the half circle (the measuring tube) at the top of the Omega form is used for the mass flow measurement. The two measuring tubes are driven in a rotary motion by the oscillation system. It is a characteristic feature of the Rheonik range that the measuring tubes themselves are not directly driven and remain in the same position in relation to the oscillating motion of the sensor. This indirect drive ensures the measuring tubes are dedicated solely to measuring mass flow, free from the influence of ambient factors or process conditions.

heat dissipation and vibration do not present any problems to the measurement. The semi-circular shape is also highly resistant to deformation from process pressure, a source of inaccuracy and instability with other tube shape designs.

#### **Torsional Movement**

The torsional movement of the meters in the Rheonik range clearly distinguishes them from other Coriolis meter designs and the patented Omega tube arrangement is the key to robustness of this measurement technique. External vibration is most often in one plane (i.e. horizontal or vertical) and almost never rotational. Consequently, Rheonik meters see very little effect from vibration and give an accurate, stable output where other meters fail.

#### Density

Many meters in the Rheonik range are available with process density output as a secondary measurement. Calculation of density is derived from the base oscillation frequency – the heavier the process stream density, the lower the base oscillation frequency and vice versa. Along with temperature output, Rheonik meters provide multifunction capability for added value.



#### **General Description/Data:**

Туре	Typical meas	uring range (2)	Nominal rate	Pressure rating in bar (7)	Standard proces	s connections
	Parallel (kg/min)	Single Path/Sanitary (kg/min)	Parallel (kg/min)	For temperatures up to 120°C	Threaded (1/3)	Flanged
RHM015 <sup>(4)</sup>	0.004 - 0.6 <sup>(5)</sup>	0.002 - 0.3(5)	0.6	300 (400)	G 1/4″	DN15 / 1/2"
RHM03	0.1 - 5	0.05 - 2.5	5	300 (150)	G 1/4″	DN15 / 1/2"
RHM04	0.2 - 10	0.1 - 5	10	150 (250)	G 1/4″	DN15 / ½″
RHM06	0.5 - 25	0.25 - 12.5	20	380 (190)	G 1/2″	DN25 / 1″
RHM08	1 - 50	0.5 - 25	50	290 (900)	G 1/2″	DN25 / 1″
RHM12	2 - 100	1 - 50	75	190 (290)	G <sup>3</sup> /4″	DN25 / 1″
RHM15	4 - 200	2 - 100	150	150 (300)	G <sup>3</sup> /4″	DN25 / 1″
RHM20	6 - 300	3 - 150	300	110 (225)	G 1″	DN50 / 2"
RHM30	15 - 750	7,5 - 375	600	150 (400)	G 1½″	DN50 / 2"
RHM40	30 - 1500	15 - 750	1250	165 (250 <sup>(6)</sup> )		DN80 / 3″
RHM60	60 - 3000	30 - 1500	2500	100 (200(6))		DN100 / 4"
RHM80	160 - 8000	80 - 4000	5000	100 (160(6))		DN150 / 6″
RHM100	240 - 12000		10000	100 (220 <sup>(6)</sup> )		DN200 / 8″
RHM160	500 - 25000		23000	40 (60 <sup>(6)</sup> )		DN300 / 12"

(1) NPT available on request

(2) Standard meters only. Special

range available on request

(3) Standard version with PTFE sealing up to RHM30, different sizes available

(4) Types RHM 007 and 01 are replaced by RHM 015
(5) With fine tuning: parallel 0.002 - 0.6 [kg/min] (option on request) sanitary 0.001 - 0.3 [kg/min]
(6) Max. pressure rating of tube (fitting to be clarified)

(7) Pressure rating in (brackets) refers to heavy duty or special versions

### For the selection of the most suitable meter for your application, including assessment of pressure drop, please contact us with full process details.

#### Accuracy:

Range 1:20	±0.20% of rate and better	*Only selected models available as Gold Line - consult factory
Range 1:50	$\pm 0.50\%$ of rate and better	us dola Elite - consult factory
Repeatability	better than $\pm 0.10\%$ of rate	
Gold Line models are fine t	uned for your application	
Range 1:10	$\pm 0.10\%$ of rate and better*	
Range 1:20	±0.12% of rate and better*	
Repeatability	better than 0.05% of rate*	

Accuracy and Repeatability (including zero drift) are stated at a reference condition of H<sub>2</sub>O, 14.7psig, 68°F. Range is turn down from nominal flow rate. Optional special calibration and fine tuning for enhanced accuracy in customer specified ranges (including low flow) is available.

#### **General Technical Specifications:**

Pressure rating	According to above table (for normal temperature version) Please note: pressure ratings decrease with higher temperature rating Higher pressure ratings are available on request (up to 1000 bar)			
Temperature range	RHM type	Temp. in <sup>o</sup> C	Temp. class (for EEX ia IIC version)	
Normal	NT	-20 to + 120	T4 - T6	
Extended 1	ET1	-200 to + 50	T6 (Ex-approval for T> - 45°C only)	
Extended 2	ET2	-45 to +210	T2 - T3	
High	HT	0 to + 350	T1 - T3	
Very high	VHT	0 to + 400	No EEx/only selected sizes	
Wetted materials parts		4571 (316Ti) / 1.4 others available o	539 (904L), Hastelloy, Tantalum, Monel, n request	

Above data table covers Rheonik standard program only. All meters carry CSA and ATEX hazardous area approvals. Please specify your special requirements. All standard versions comply with new European pressure directive PED.



#### **General Description:**





#### **RHE 14**

DIN Rail Mounting IP20 / NEMA 1 Housing Power Supply: 8 to 24Vdc Dimensions: 70 × 86 × 58mm / 2.8 × 3.4 × 2.3" Safe area mounting Optional safety barrier for hazardous area sensor installation and profibus in development

#### RHE 06/06F+ ATEX

RHE 07 Panel Mount Transmitter (ATEX, CSA)

Wall mounting coated alloy housing Protection class: IP64 Power supply: 230/115 VAC Dimensions: 200x200x110mm RHE06F+ has PTB/OIML custody transfer approval



#### Rack version (1/3 19" - 28TE/HP 3HE/U) Protection class: IP20 / NEMA 1 Power supply: 230/115 VAC, 24 VDC Dimensions: 142x128x250mm / 5.6x5x9.8" RHE07C has double pulse output for custody

transfer



#### RHE 08 Field Mount Transmitter (ATEX, CSA)

Wall mounting coated alloy housing Protection class: IP65 / NEMA 4 / Cl. 1, Div. 1, Gr. ABCD Power supply: 230/115 VAC, 24 VDC Dimensions: 207X148x302mm / 8.1x5.8x11.9"

# **O**

#### RHE 11 Field Mount Transmitter ATEX

SS housing for wall, pipe or meter mounting Protection class: IP66 / EEx d IIC T5 Power supply: 230/115 VAC, 24 VDC Dimensions: 244x225x200mm / 9.6x8.9x7.9"



#### RHE 12 Field Mount Transmitter ATEX, CSA

 Wall, pipe or meter mounting

 Pressure safe housing (coated alloy)

 Protection class:
 IP66 / EExd IIC T5 / Cl. 1, Div. 1, Gr. ABCD

 Power supply:
 24 VDC

 Dimensions:
 diameter 115mm / 4.5" height 200mm / 7.9"

 I CD display

2 Button Operation

## The RHE14 is low cost, compact and ideal for OEM applications. I/O includes 4-20mA, pulse, flow direction and RS232 serial data. Programming and configuration by SensCom<sup>™</sup> software. The RHE06 is ATEX approved for hazardous area instal-

lation and offers pulse output and Error and Flow Direction. \*The RHE06F+ has double pulse outputs with 90° phase shift for custody transfer applications.

All other Rheonik transmitters have clear, easy to read local displays and intuitive, menu driven set-up and configuration functions. All include diagnostics for fault finding and tuning. Features include low flow cutoff, response time, multiple I/O, selectable units and full scaling capabilities. All settings are stored in non-volatile memory and I/O is galvanically or optically isolated.

#### RHE 07/08/11

Programming:Programmable via 3 buttonsAnalogue outputs:2 assignable and scalable 0/4-20mA for flow, density, temperature or volume, galvanically isolated, max. load < 500 OhmDigital outputs:1 frequency / pulse output (0-10kHz, max. 30V/50mA), 3 status outputs (limit, error/alarm, flow direction etc.)Digital inputs:2 status inputs (remote zero, hold totalizer, tot. reset, quit error/alarm)RS232/422/485:Serial interface or HART options available. For details see individual datasheet.Display:2 line, 16 character backlit LCD displayFeatures:Includes built-in single and dual stage batch controller		
density, temperature or volume, galvanically isolated, max. load < 500 OhmDigital outputs:1 frequency / pulse output (0-10kHz, max. 30V/50mA), 3 status outputs (limit, error/alarm, flow direction etc.)Digital inputs:2 status inputs (remote zero, hold totalizer, tot. reset, quit error/alarm)RS232/422/485:Serial interface or HART options available. For details see individual datasheet.Display:2 line, 16 character backlit LCD displayFeatures:Includes built-in single and dual stage	Programming:	Programmable via 3 buttons
max. 30V/50mA), 3 status outputs (limit, error/alarm, flow direction etc.)Digital inputs:2 status inputs (remote zero, hold totalizer, tot. reset, quit error/alarm)RS232/422/485:Serial interface or HART options available. For details see individual datasheet.Display:2 line, 16 character backlit LCD displayFeatures:Includes built-in single and dual stage	Analogue outputs:	density, temperature or volume, galvanically
tot. reset, quit error/alarm)RS232/422/485:Serial interface or HART options available. For details see individual datasheet.Display:2 line, 16 character backlit LCD displayFeatures:Includes built-in single and dual stage	Digital outputs:	max. 30V/50mA), 3 status outputs
For details see individual datasheet.Display:2 line, 16 character backlit LCD displayFeatures:Includes built-in single and dual stage	Digital inputs:	
Features: Includes built-in single and dual stage	RS232/422/485:	•
5 5	Display:	2 line, 16 character backlit LCD display
	Features:	5

#### RHE 12

Programming:	Programmable via 2 sensors behind the glass cover
Analogue outputs:	1 programmable 0/4-20 mA output, gavanically isolated (intrinsically safe optional)
Digital outputs:	1 frequency / pulse output (intrinsically safe optional), HART Error / Alarm condition output (22 mA) RS232 / 485 options available
Display:	2 line, 16 character backlit LCD display
	Profibure DA / Foundation Fieldburg in

Profibus PA/ Foundation Fieldbus in development

#### **General Data for all Transmitters:**

Ambient temperature: Power consumption: -40 to 60°C < 15 Watt RHE12 < 5 Watt RHE14 < 1 Watt RHE 06, RHE 06F+, RHE07, RHE 08 and RHE 14 transmitters to be installed outside of hazardous area (RHE 08 can be installed in Cl. 1, Div. 2 area). RHE 11/12 can be installed in the hazardous area. RHM can be installed in hazardous area (ATEX EEx ia IIC T6-T1 / CSA Cl. 1, Div.1, Gr. ABCD) if connected to approved RHE unit.

#### www.rheonik.com - the mass flowmeter experts

#### 9



CLIENT	MEDIA
AMEC / BP MAGNUS PROJECT	HYDROCARBON
AMEC/BP E4 PROJECT/FOXBORO	WATER
AMERADA HESS	LNG
BAYER	TEST
BP / PALPRO	SCALE INHIBITOR, H₂S SCAVANGER CORROSION INHIBITOR
BRAN & LUEBBE UK	SCALE INHIBITOR WATER BREAKER
CANNON VIKING	HCL SOLUTION POLYOL MIX
CELOTEX	POLYMER
CELTIC	CATALYST
DALLING AUTOMATION	ISOCYANATE, POLYOL
DEVRO-TEEPAK	VEGETABLE DYE, GLUTERALDEHYDE
DOW CORNING	HYDROGEN, DPR (LIQUID) CHLOROSILANES, WATER SILOXANE HC1
DOW KVAERNER	20% HCL/WATER
ENICHEM	GAC13L
EUROPEAN VYNLS CORP	HCL/VCM/EDC, ORGANICS CRUDE EDC
FIRESTONE	POLYOL, ISOCYANATE
GENERAL ELECTRIC	NATURAL GAS
GREAT LAKES CHEMICALS	BROMINE
IMPERIAL COLLEGE, LONDON	LIQUID NITROGEN, LIQUID PROPANE

JACOBS MONTELL / SHELL	CATALYST SLURRY
· · · · ·	
JORDAN KENT METERING SYSTEM	HYDROCARBON COND.
KINGSPAN IRELAND	WATER & HCL
KINGSPAN UK	SULFURIC ACID 58%, PHENOLIC RESIN
KVAERNER / SINOPEC INT	ACETIC ACID, PARAXYLENE SLURRY
MARATHON OIL	METHANOL
NRC BOTT	FREON 22
OMS	ISOCYANATE POLYOL
PHARMACIA & UPJOHN, CORK	DICHLOROMETHANE, ACETONE, DMSO, ETHO-ORTHO-FORMATE, HYDROGEN BROMIDE, ACETONE, DMSO
PHILLIPS PETROLEUM / JADE	SCALE INHIBITOR METHANOL
PILKINGTON TECHNOLOGY	WATER & ORG SOLVANT
SHELL OFFSHORE	CONDENSATE
SLP	MONOETHYLENE GLYCOL
TARGOR	ALUMINIUM TRIETHYL
TOTAL FINA ELF	BITUMEN
UNI F. BEECHAMS	SUPERCRITICAL CO <sub>2</sub> , BROMINE, LIQUID COOLANT, NITROGEN, HCL 20%



#### Flow Application Questionnaire



Contact:	Qty. of meters:
Company:	Delivery date:
End user/location:	Telephone no.:
Address:	E-Mail address:

#### **Application Data**

	Tag No:		quid	Gas
	Process medium:			
		Minimum	Normal	Maximum
Flow rate	🗌 kg/min or 🗌 lbs/min	1		
Viscosity at process temperature	CP or CSt			
Operating pressure	🗌 bar or 🗌 psi			
Operating density	🗌 kg/m³ or 🗌 lbs/gal			
Process temperature	C or SF			
Max. allowable pressure drop	🗌 bar or 🗌 psi			
(If not listed below, please specify, Please specify type of industry Please specify purpose of mea	i.e. plastic industries			
Please specify purpose of mea	asurement			
		_		
General flow control	Filling process	ustody transfer	Flow detection/flow	switch
<ul><li>General flow control</li><li>Dosing</li></ul>		ustody transfer	Flow detection/flow	switch
	Else		Flow detection/flow	switch
Dosing	Else		Chers	switch
Dosing	Else Flange/Threads 1.4571/316 Ti			switch
Dosing Dow Sensor Requireme Process connection Material of wetted parts* *please note that RHEONIK takes n	Else Flange/Threads 1.4571/316 Ti	[	Others	
Dosing Dosing Dow Sensor Requireme Process connection Material of wetted parts* *please note that RHEONIK takes n responsibility for the choice of mate	Else Flange/Threads ints Flange/Threads interval 0 frial Others	(1.4539/904L)	Others	
Dosing Dosing Docess connection Material of wetted parts* *please note that RHEONIK takes n responsibility for the choice of mate Construction design	Else Flange/Threads 1.4571/316 Ti Others Parallel tubes (std)	<ul> <li>(1.4539/904L)</li> <li>Single path</li> <li>Hazardous</li> </ul>	Others	Tantalum
Dosing Document Docum	Else Flange/Threads I.4571/316 Ti Others Parallel tubes (std) Safe	<ul> <li>(1.4539/904L)</li> <li>Single path</li> <li>Hazardous</li> </ul>	Others Hastelloy C22	Tantalum
Dosing Docess connection Material of wetted parts* *please note that RHEONIX takes n responsibility for the choice of mate Construction design Area classification Distance sensor-transmitter	Else Flange/Threads I.4571/316 Ti Others Parallel tubes (std) Safe	<ul> <li>(1.4539/904L)</li> <li>Single path</li> <li>Hazardous</li> <li>Meters/Feet Trans</li> </ul>	Others Hastelloy C22	Tantalum
Dosing Doc Sensor Requirement Process connection Material of wetted parts* *please note that RHEONIK takes n responsibility for the choice of mate Construction design Area classification Distance sensor-transmitter ransmitter Requirement	Else Flange/Threads  Flange/Threads  Flange/Threads  I.4571/316 Ti  Others  Parallel tubes (std) Safe  1.230 VAC +/- 10%	<ul> <li>(1.4539/904L)</li> <li>Single path</li> <li>Hazardous</li> <li>Meters/Feet Trans</li> </ul>	Others Hastelloy C22 Sanitary mitter in safe area? 24 VDC	Tantalum Yes 🗌 No
Dosing Dosing Docess connection Material of wetted parts* *please note that RHEONIK takes n responsibility for the choice of mate Construction design Area classification Distance sensor-transmitter ransmitter Requiremee Supply voltage	Else Flange/Threads  Flange/Threads  Flange/Threads  I.4571/316 Ti  Others  Parallel tubes (std) Safe  1.230 VAC +/- 10%	<ul> <li>(1.4539/904L)</li> <li>Single path</li> <li>Hazardous</li> <li>Meters/Feet Trans</li> <li>115 VAC +/- 10%</li> </ul>	Others Hastelloy C22 Sanitary mitter in safe area? 24 VDC	Tantalum Yes 🗌 No
Dosing Dosing Docess connection Material of wetted parts* *please note that RHEONIK takes n responsibility for the choice of mate Construction design Area classification Distance sensor-transmitter ransmitter Requiremee Supply voltage	Else Flange/Threads  Flange/Threads  Flange/Threads  I.4571/316 Ti  Others Parallel tubes (std) Safe  230 VAC +/- 10% 4/20 mA	<ul> <li>(1.4539/904L)</li> <li>Single path</li> <li>Hazardous</li> <li>Meters/Feet Trans</li> <li>115 VAC +/- 10%</li> <li>Impulse (1-10 kHz)</li> </ul>	Others Hastelloy C22 Sanitary mitter in safe area? 24 VDC	Tantalum Yes 🗌 No



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